



3-Flute, Ball End, Extra Long Reach, Stub Flute, 30° Helix (.0100-.0625)

Cutter ø	Flute Length	XD LOC	OAL	Reach Length	XD Reach	Shank ø	Uncoated Part #	AITiN Coated Part #	DLC Coated Part #
.0100	.015	1.5	2-1/2	.125	12	1/8	RET8500	RET8501	RET8502
.0100	.015	1.5	2-1/2	.150	15	1/8	RET8503	RET8504	RET8505
.0156	.022	1.5	2-1/2	.156	10	1/8	RET8506	RET8507	RET8508
.0156	.022	1.5	2-1/2	.187	12	1/8	RET8509	RET8510	RET8511
.0156	.022	1.5	2-1/2	.225	14	1/8	RET8512	RET8513	RET8514
.0156	.022	1.5	2-1/2	.300	19	1/8	RET8515	RET8516	RET8517
.0200	.030	1.5	2-1/2	.250	12	1/8	RET8518	RET8519	RET8520
.0200	.030	1.5	2-1/2	.300	15	1/8	RET8521	RET8522	RET8523
.0200	.030	1.5	2-1/2	.400	20	1/8	RET8524	RET8525	RET8526
.0250	.037	1.5	2-1/2	.312	12	1/8	RET8527	RET8528	RET8529
.0250	.037	1.5	2-1/2	.375	15	1/8	RET8530	RET8531	RET8532
.0300	.045	1.5	2-1/2	.375	12	1/8	RET8533	RET8534	RET8535
.0300	.045	1.5	2-1/2	.450	15	1/8	RET8536	RET8537	RET8538
.0312	.046	1.5	2-1/2	.312	10	1/8	RET8539	RET8540	RET8541
.0312	.046	1.5	2-1/2	.375	12	1/8	RET8542	RET8543	RET8544
.0312	.046	1.5	2-1/2	.470	15	1/8	RET8545	RET8546	RET8547
.0312	.046	1.5	2-1/2	.565	18	1/8	RET8548	RET8549	RET8550
.0312	.046	1.5	2-1/2	.625	20	1/8	RET8551	RET8552	RET8553
.0312	.046	1.5	2-1/2	.775	25	1/8	RET8554	RET8555	RET8556
.0350	.052	1.5	2-1/2	.425	12	1/8	RET8557	RET8558	RET8559
.0350	.052	1.5	2-1/2	.525	15	1/8	RET8560	RET8561	RET8562
.0400	.060	1.5	2-1/2	.480	12	1/8	RET8563	RET8564	RET8565
.0400	.060	1.5	2-1/2	.600	15	1/8	RET8566	RET8567	RET8568
.0400	.060	1.5	2-1/2	.800	20	1/8	RET8569	RET8570	RET8571
.0450	.067	1.5	2-1/2	.550	12	1/8	RET8572	RET8573	RET8574
.0450	.067	1.5	2-1/2	.680	15	1/8	RET8575	RET8576	RET8577
.0469	.070	1.5	2-1/2	.480	10	1/8	RET8578	RET8579	RET8580
.0469	.070	1.5	2-1/2	.570	12	1/8	RET8581	RET8582	RET8583
.0469	.070	1.5	2-1/2	.710	15	1/8	RET8584	RET8585	RET8586
.0469	.070	1.5	2-1/2	.950	20	1/8	RET8587	RET8588	RET8589
.0469	.070	1.5	2-1/2	1.187	25	1/8	RET8590	RET8591	RET8592
.0500	.075	1.5	2-1/2	.600	12	1/8	RET8593	RET8594	RET8595
.0550	.082	1.5	2-1/2	.660	12	1/8	RET8596	RET8597	RET8598
.0600	.090	1.5	2-1/2	.720	12	1/8	RET8599	RET8600	RET8601
.0600	.090	1.5	2-1/2	.900	15	1/8	RET8602	RET8603	RET8604
.0600	.090	1.5	2-1/2	1.080	18	1/8	RET8605	RET8606	RET8607
.0600	.090	1.5	2-1/2	1.260	21	1/8	RET8608	RET8609	RET8610
.0625	.093	1.5	2-1/2	.625	10	1/8	RET8611	RET8612	RET8613

Tolerances	Diameter	Shank	Radius
All Sizes	+0.0005, -0.0005	+0.000, -0.0003	+0.0004, -0.0004



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